

	<b>CO-ORDINATION OF NOTIFIED BODIES</b> <b>PPE Regulation 2016/425</b>  <b>RECOMMENDATION FOR USE</b>	PPE-R/23.301 Version 01
Number of pages: 1	Approval stage : <span style="float: right;">Approved on :</span>	
Origin : VG5	<input checked="" type="checkbox"/> Vertical Group <input checked="" type="checkbox"/> Horizontal Committee <input checked="" type="checkbox"/> EU PPE Expert Group	29/08/2023 07/12/2023 26/05/2024
Question related to <input checked="" type="checkbox"/> PPE Regulation <input type="checkbox"/> PPE Guidelines <input checked="" type="checkbox"/> EN/prEN: EN 469:2020 <input type="checkbox"/> Other:		
Article:	Annex:	Clause:
Key words: Dimensional change, limits, nonwoven, quilted material		
Question:  For EN 469:2020 paragraph 6.2.5.: Dimensional change, there is $\pm 3\%$ limit for woven and $\pm 5\%$ limit for knitted and nonwovens.  What would you do if you have a quilted material: One part is woven, and one part is non-woven, but they are combined and sold as one multi-layer material. What is the requirement for dimensional change for this multi-layer material?		
Solution:  The client needs to deliver materials separate if that is possible. If not, stitch the quilted materials at all four sides and apply markings (this is performed by the client or the lab). The requirement for this multi-layer material is set at $\pm 5\%$ .		