



CO-ORDINATION OF NOTIFIED BODIES  
PPE Regulation 2016/425

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RECOMMENDATION FOR USE

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Question related to	<input type="checkbox"/> PPE Regulation	<input checked="" type="checkbox"/> EN/prEN: 13594: 2002	<input type="checkbox"/> Other:
Seam Strength			
Article:	Annex:	Clause:	
Key words: Motorcycle Gloves			
Question: If a motorcycle glove consists of two separate layers such as a textile liner and leather outer that are not attached together (except at the finger tips and cuff) how should the seam burst strength be measured – both layers together or each layer separately with at least one layer achieving a burst pressure > 600 kPa?			
Solution: If the outer leather and lining are only connected at the cuff and finger tips, the glove must be treated as separate layers. The requirement states "All seams ... between pieces of material forming the protective layer must ...more than 600 kPa" and if you have two layers each with its own seam and test them together you are testing two seams at the same time so cannot assess against the 600 kPa requirement for a single seam.			